

UphillSport®



MADE IN
FINLAND

HORSE RIDING





MADE IN FINLAND

UNIQUE MULTI-LAYER STRUCTURE



MULTI-LAYER



1. MOISTURE CONTROL

- Firstly, the inner layer is responsible for transferring moisture away from the skin.
- This layer is a critical component for all socks used in conditions where the skin sweats.

Materials: Polypropylene

2. WARMING & COOLING

- The second layer controls moisture and temperature.
- Different materials have unique properties which can be used to warm, cool, transfer moisture and add comfort.

Materials: Merino Wool, Coolmax, Upcycled yarns

3. DURABILITY & FLEXIBILITY

- The third inner layer works as protection against rubbing.
- This layer is also used to give colour and will keep the colours vivid after numerous washes.

Materials: Polyamide

4. EXTRA WARMING

- The fourth layer can be extra wool for warmth against the cold coming up from the ground. Merino Wool terry is knitted on the outside and inside to replace polyamide layer.

Materials: Merino wool



FITTING

Socks need to be at one with your feet. By adding elastic yarns in the right places you can feel your feet with the right fit and grip.



BREATHABLE

Structures and materials are breathable to keep your feet dry. Ventilation structure.



MULTI-LAYER

Multilayer structure brings the best out of the materials. Yarns are knitted into layers to maximize breathing and durability.



ORGANIC COTTON

For more sustainability you can choose GOTS certified Bio / Organic cotton.



UPCYCLED COTTON

Upcycled cotton from Recover® 25% Cotton, 45% RPET, 30% Tencel®



UPCYCLED WOOL

Upcycled wool from Recover® 35% upcycled wool, 50% RPET, 15% polyamide



SEAMLESS TOE

Sock is knitted with seamless toe area. True linking makes the toe area comfortable.

ISO 9001:2015

Our certificate includes production, material sourcing, sales, customer service and marketing.

All products are individually quality checked and controlled.



OEKOTEX 100

We use only yarns with a valid OEKOTEX 100 standard. All yarns are safe to use even for the sensitive skins.



Made in Finland

All our products are produced in our own factory in Finland since 1996. We are certified to Finnish work federation and have the permit to use a Finnish key flag on our products.

Lengths

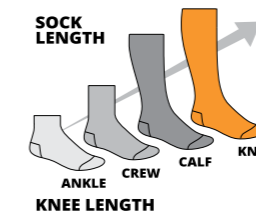
The length of the sock is described as:

Ankle
just above the ankle.

Crew
well over the ankle bone.

Calf
mid-length of the calf muscle.

Knee
all the way up just below the knee.



Washing



All socks are suitable for a 40 degree machine wash. Tumble drying is not recommended. Socks may appear smaller after washing - it is recommended that you re-form the socks after washing for a better fit. Many socks have elastic yarns and because of this, they may seem smaller than they really are. Merino wool properties get even better after usage and washing.

UphillSport socks are made to be long-lasting, good maintenance will make them last even longer.

Thickness

Light (L) socks are knitted flat, designed to fit the foot perfectly.

Medium (M) socks have terry knitting on the sole part.

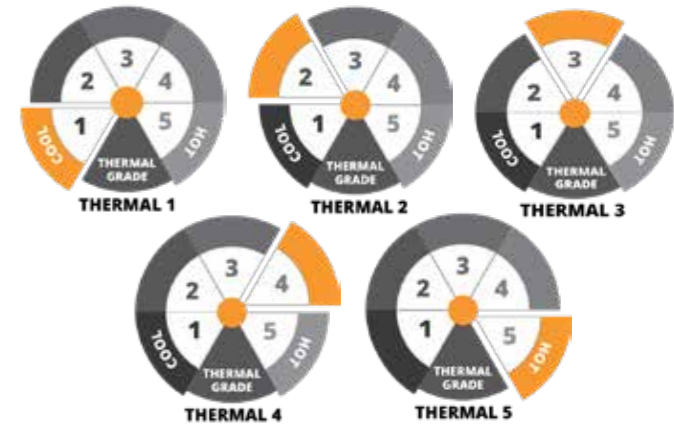
Heavy (H) socks are full terry or partial terry on the foot or on the shaft.



Thermal grades

UphillSport socks have thermal grades from 1 to 5, No 1 being the coolest and No 5 the warmest. The grade is determined by the structure and material combination. A multilayer structure gives a higher thermal grade compared to a similar thickness socks. Socks have an identifier in the name:

For example 'M3' = Medium thickness, thermal grade 3





HORSE RIDING

UphillSport Riding socks are developed with professional Finnish riders and teachers. Riding boots are quite tight, so riding socks have to fit well, and feel good.

Materials are natural fibres: organic GOTS combed cotton and merino wool, combined with polyamide, polypropylene and lycra.

New Recover® materials for AW 2019 Upcycled wool and Upcycled cotton blended with RPET, polyamide and Tencel®.



MULTI-LAYER

ULTRA THIN SHAFT - COMFORT

Materials: Bamboo viscose, Upcycled Cotton, Upcycled Wool

1. LAYER, NEXT TO SKIN - MOISTURE CONTROL

Materials: Polypropylene

2. LAYER, MIDDLE LAYER - WARMING AND COOLING

Materials: Merino Wool, Upcycled Cotton, Upcycled Wool

3. LAYER, OUT SIDE - DURABILITY

Materials: Polyamide

UNIQUE 3-LAYER STRUCTURE IN PRODUCTS:

- 7186 Course Horse Riding 3-layer L2 (page 3)
- 7258 Summer Course Horse Riding 3-layer L2 (page 8)
- 7259 Winter Course Horse Riding 3-layer L3 (page 9)



100

150

199

160

UphillSport "Course"

Horse Riding 3-Layer L2 with Merino

Product code E7186

The Course sock is made for competitors with high standards. The foot part has 3-layers to bring durability, warmth and comfort with merino wool.

Toe part is knitted seamless.

First, inner layer, next to the skin is polypropylene. Inner layer transfers moisture away from the skin.

Second layer is Merino wool for warmth, comfort and breathability.

Outer third layer with polyamide is all around the foot part for durability. We call this Duratech.

The shaft is very thin to fit well under the tight riding boot. The material on the shaft is bamboo to absorb all the moisture from the skin.

The multilayer systems' moisture control keeps your skin dry all day, helping you perform better.

Features & Benefits

- Fitting heel and grip on the arch – Gives good support
- Ultra-thin shaft – Fits riding boot firmly
- 3-Layer structure – High durability and Keeps feet dry

Materials

- 37 % Bamboo viscose
- 32 % Polyamide
- 19 % Merino wool
- 10 % Polypropylene
- 2 % Lycra



MULTI-LAYER



BREATHABLE



FITTING



SEAMLESS TOE

Specifications

- Light thickness
- Thermal grade: 2
- Knee length



LIGHT 1



THERMAL 2



SOCK LENGTH
ANKLE CREW CALF KNEE

Sizes 35-38, 39-42, 43-46



151 164 155 143

UphillSport "Diagonal"

Horse Riding M2 with Organic Cotton
Product code E7112

The Diagonal horse-riding sock is a cotton-based sock with Argyle pattern in different colours. This sock is knee high with wide welt and Lycra for a soft touch.

The sole area is knitted with terry, for extra comfort. Diagonal sock is medium thickness and neutral in thermal grade.

Cotton is GOTS certified.

Materials

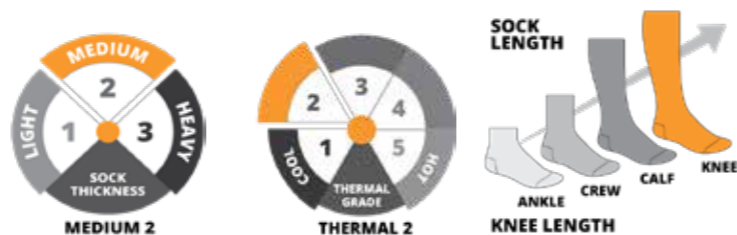
- 79 % Organic Combed cotton
- 19 % Polyamide
- 2 % Lycra



Features & Benefits

- Wide welt – Stays up well and stabilizes pressure
- Elastane on the whole shaft – Stays up well
- Sole knitted terry – Comfort for your feet

Sizes 35-38, 39-42, 43-46



127 181 777

UphillSport "Gallop"

Horse Riding M2 with Organic Cotton
Product code E7113

The Gallop riding sock is a cotton-based sock with unicolor body. This sock has special ventilation on the front of the ankle and on the side of the foot. Gallop is a knee high with wide welt and Lycra for a nice touch.

The sole part is knitted with terry, for extra comfort. Gallop sock is medium in thickness and neutral in thermal grade.

Cotton is GOTS certified.

Materials

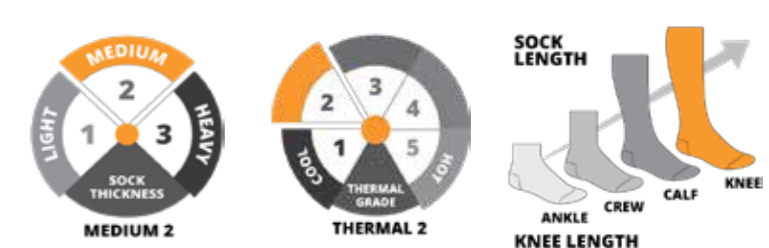
- 79 % Organic Combed cotton
- 19 % Polyamide
- 2 % Lycra



Features & Benefits

- Wide welt – Stays up well and stabilizes pressure
- Elastane on the whole shaft – Stays up well
- Sole knitted terry – Comfort for your feet

Sizes 35-38, 39-42, 43-46



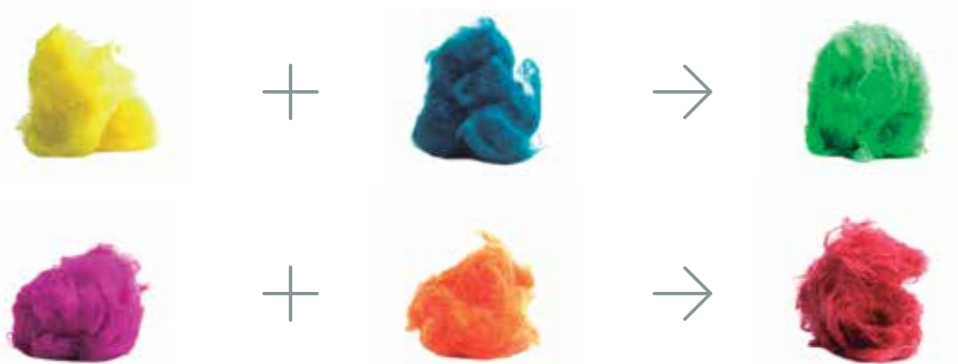
recover[®]

UPCYCLED TEXTILE SYSTEM



The **recover[®] upcycled textile system** turns **textile waste** into valuable new textiles for **many life-cycles**

The **recover[®] ColorBlend[®] Process** allows consistent color matching with no water or chemical dye stuffs applied to the **recover[®] cotton fiber**.



- No water
- No dyes or chemicals
- Near zero CO2 emissions
- 50% solar powered factory



Recover yarns produce the lowest impact textiles.

Environmental Saving in 2015*

Recover is free on **hazardous substances**, and exceeds **ZDHC** and **REACH** compliancy.

*These statements have been calculated through LCA work, verified by the University of Valencia and UNESCO.



Is an **Upcycled Blend** of post-industrial **wool cutting scraps**, **PET bottles**, and **Nylon 6.6**, designed for maximum strength and softness.



Applications:
Knitting, weaving and hosiery



Is a super soft and sheer tri-blend of **Recover Upcycled Cotton**, **RPET bottles** and **Tencel[®]**, for fashion specific applications.



Applications:
Knitting and hosiery



Uphillsport introduces new Recover[®] yarns to our collection as a part of our sustainability program.

More information:

about materials: www.recovertext.com

about Uphillsport: www.uphillsport.fi



100

152

199

UphillSport "Summer Course"

Horse Riding 3-Layer L2 with Upcycled cotton
Product code E7258

The Course sock is made for competitors with high standards. The foot part has 3-layers to bring durability, warmth and comfort with merino wool.

Toe part is knitted seamless.

First, inner layer, next to the skin is polypropylene. Inner layer transfers moisture away from the skin.

Second layer is a yarn (R3) blend of Upcycled cotton, RPET and Tencel® for temperature control, comfort and breathability.

Outer third layer with polyamide is all around the foot part for durability. We call this Duratech.

The shaft is very thin to fit well under the tight riding boot. The material on the shaft is (R3) blend for temperature control, comfort and breathability.

The multilayer systems' moisture control keeps your skin dry all day, helping you perform better.

Features & Benefits

- Fitting heel and grip on the arch – Gives good support
- Ultra-thin shaft – Fits riding boot firmly
- 3-Layer structure – High durability and Keeps feet dry

Sizes 35-38, 39-42, 43-46

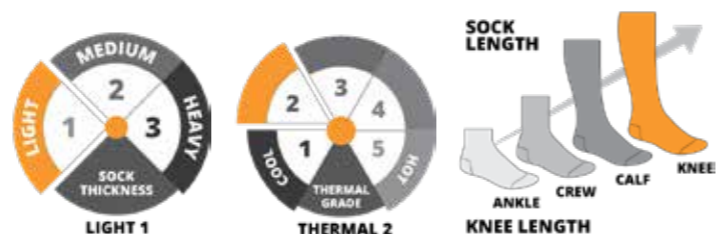
Materials

- 27 % RPET Polyester, Upcycled
- 27 % Polyamide, Upcycled
- 18 % Tencel
- 15 % Upcycled cotton
- 10 % Polypropylene
- 3 % Lycra



Specifications

- Light thickness
- Thermal grade: 2
- Knee length



155

195

199

UphillSport "Winter Course"

Horse Riding 3-Layer L3 with Upcycled wool
Product code E7259

The Course sock is made for competitors with high standards. The foot part has 3-layers to bring durability, warmth and comfort with merino wool.

Toe part is knitted seamless.

First, inner layer, next to the skin is polypropylene. Inner layer transfers moisture away from the skin.

Second layer is RWOol, blend of Upcycled wool, RPET and polyamide for warmth, comfort and breathability.

Outer third layer with polyamide is all around the foot part for durability. We call this Duratech.

The shaft is very thin to fit well under the tight riding boot. The material on the shaft is RWOol for warmth, comfort and breathability.

The multilayer systems' moisture control keeps your skin dry all day, helping you perform better.

Features & Benefits

- Fitting heel and grip on the arch – Gives good support
- Ultra-thin shaft – Fits riding boot firmly
- 3-Layer structure – High durability and Keeps feet dry

Sizes 35-38, 39-42, 43-46

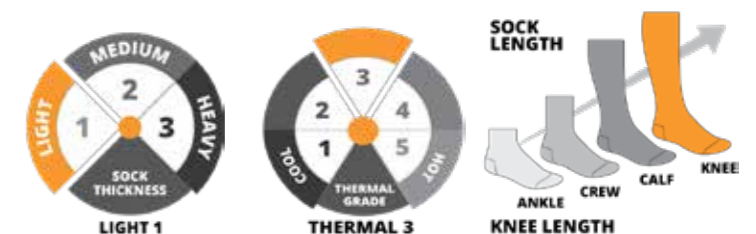
Materials

- 31 % RPET Polyester, upcycled
- 20 % Polyamide
- 15 % Polyamide, upcycled
- 21 % Recycled wool
- 10 % Polypropylene
- 3 % Lycra



Specifications

- Light thickness
- Thermal grade: 3
- Knee length



UphillSport®

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